



Rajyalakshmi Coated Wires (p) Ltd.



SPHEROIDIZING ANNEALING
FURNACES

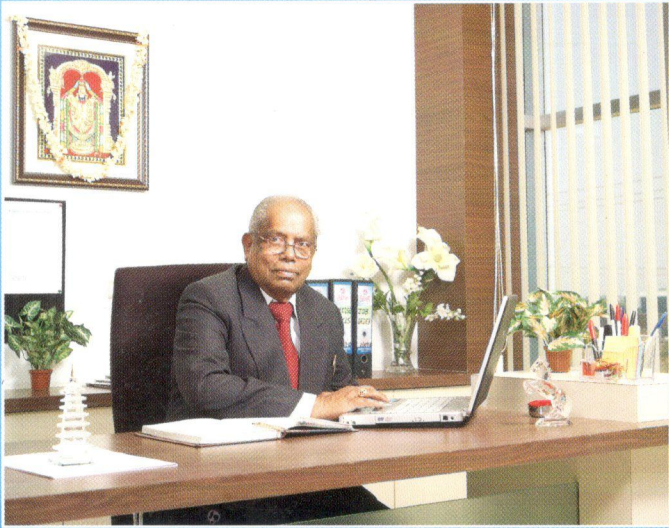
About us

We, Rajyalakshmi Coated Wires, take this opportunity to introduce ourselves as manufacturers of Cold Heading Quality steel wires since two and half decades.

We are an ISO 9001-2000 certified company. We are catering mainly to fastener manufacturers who are OE suppliers to Automobile Industry and also for General Engineering application.

Recently we have built our new premises with modern facilities at Bommasandra Industrial Area. We have installed one Bell Furnace of 6MT capacity with PID controls. Soon we wish to Install our second Bell of the same capacity which will start functioning from Sep/Oct,2009. We also have processing line for phosphate Coating with 5000 Ltrs. capacity tanks. Our wire drawing facilities have Bull Blocks of 600mm to 900mm Diameter, capable of Drawing wire rods up to 25mm. We have process control Metallurgical laboratory for process control and certification. Our Manufacturing range covers Carbon and Low Alloy steel wires.

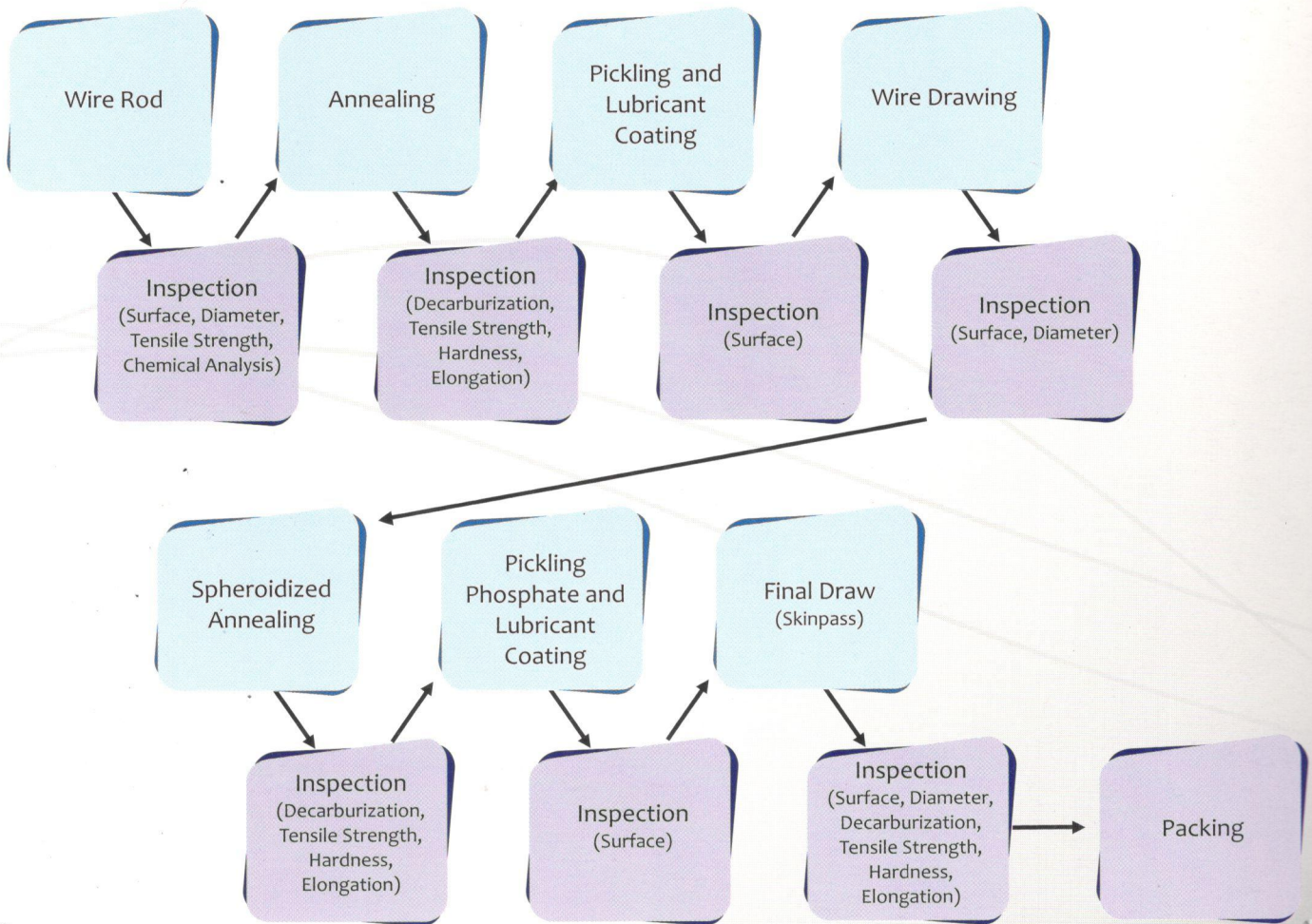
We are in pursuit of excellence through latest process /technology and wealth of experience. Customer is our main focus. Our activities are customer driven. Our constant effort is to provide best quality products to our customers based on their needs/specific requirements and through strict process control.

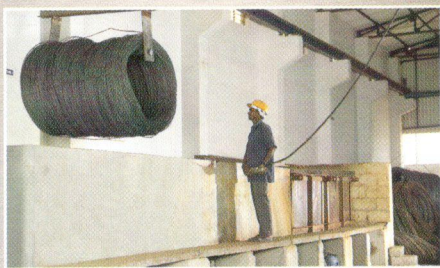


D.V. Bhaskar Rao
Chairman

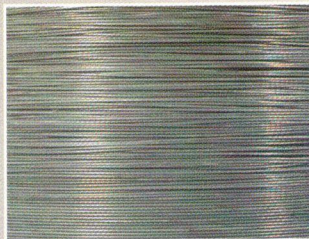
Spheroidized Annealing In Process (SAIP)

PRODUCTION FLOW CHART





PICKLING AND PHOSPHATING LINE



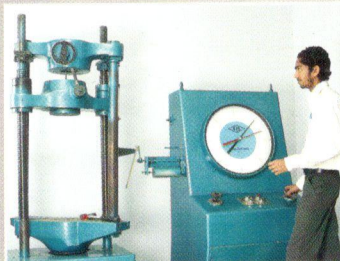
DRAWN WIRES



WIRE DRAWING (LOWER DIA)



ANALIZING PROCESS CHEMICALS



TENSILE TESTING OF WIRES



MICRO-EXAMINATION OF ANNEALED STRUCTURE



WIRE DRAWING (HIGHER SIZE)



FINISHED GOODS READY FOR DESPATCH

We process steels like:

- SAE 1010, 1015, 1018, 1045.
- 1541, 10B21 15B25, 4140, etc.
- We also undertake Spheroidise annealing of 15B25, SCM 435, 35NC6, SAE 1015, 9254, 52100 and the like.

LOW ALLOY STEEL WIRES

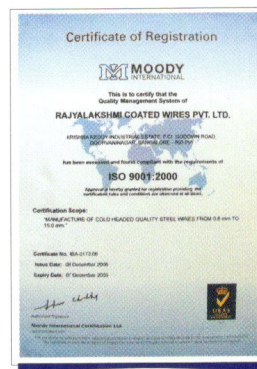
SPHEROIDIZED WIRES

MEDIUM CARBON WIRE

CHQ WIRES

PROFILE WIRES

COLD DRAWN WIRES



Fasteners From Our Product





Rajyalakshmi Coated Wires (p) Ltd.

210, Bommasandra Jigani Link Road,
Bommasandra Indl Area, Jigani Hobli, Anekal Taluk, Bangalore- 562106
Ph: 27839777, Tele Fax: 27839999